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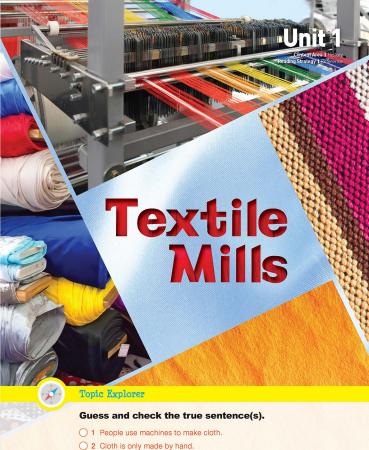
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Textile Mills Come to the U.S.A.



▲ Samuel Slater

Tr. 02

- Britain was the leader in the textile industry in the 1700s. It was the only country with textile mills. These mills had special machines that made cloth quickly.
- ² Other countries were making cloth by hand. They all wanted Britain's machines.

However, Britain kept the machines secret. It wanted to stay the leader in textiles. In 1782, Britain made a new law. The law banned its workers or machines from leaving the country.

³ The U.S.A. really wanted Britain's machines. Samuel Slater was a British textile mill worker. When he heard what the U.S.A. wanted, he planned to help them. He knew helping them



A woman making cloth by hand

would make him rich.
Slater learned everything
about the machines. He
memorized exactly how
to build them. In 1789,
Slater secretly boarded a
ship to the U.S.A.



▲ Moses Brown

⁴ In the U.S.A., Slater met Moses Brown. Brown wanted to build a textile mill. He asked for Slater's help. Slater showed him how to make the machines. They were the perfect team. In 1793, they built the first American textile mill. Then, more textile mills were built in the U.S.A. They changed American life.

Island in the U.S.A.

Key Vocabulary

Complete the words. Then, read their definitions.

- te_tile material used for making clothes
- 2 ind str a type of business
- m II
 a factory
- ma ine something that uses an engine or power to help people do things
- 6 s cr t not known by others
- I a rule made by a city, state, or country that people must follow
- an to say that something cannot be done
- 8 memor z to learn and remember
- actly
 in the correct way
- b rd
 to get on something used for transportation

Word Wise

Find and circle the synonym of "get on" in paragraph 3.

READING Comprehension

Circle the correct answers.

Main Topic

- What is the passage mainly about?
 - how Britain built textile machines.
 - b. how a new law was made in Britain.
 - c. how other countries made cloth
 - d. how the first American textile mill was built

Details

- 2 Why was Britain the leader in the textile industry in the 1700s? Reason
 - a. It made the best textiles.
 - b. It had great businessmen to sell cloth.
 - It had special machines to make cloth.
 - d. It had the perfect weather for making cloth.
- What does the word It in paragraph 2 refer to? Reference
 - a. a textile mill.

b. Britain

c. cloth

d, the leader

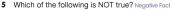
4 When did Samuel Slater leave his country? Details: When

a in 1778

b. in 1782

c in 1789

d in 1793



- Britain had a law about its textile machines.
- Slater memorized how to build the textile machines.
- Slater helped Moses Brown build a textile mill.
- d. By 1793, there were many textile mills in the U.S.A.



▲ Slater became wealthy. He had about \$1.2 million by the time he died.

Reading Strategy

Reference words, like

pronouns, refer to other words in the passage. The word a pronoun

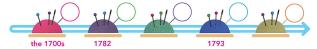
refers to appears before the pronoun.

Reference

READING **Summary**

Important Events

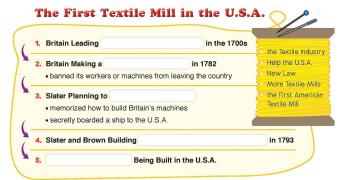
Write the letters of the events in the correct order.



- a. Britain made a law to ban its workers or machines from leaving the country.
- b. Then, more textile mills were built in the U.S.A.
- c. Britain was the leader in the textile industry.
- Slater and Brown built the first American textile mill.
- e. When Slater heard that the U.S.A. wanted Britain's machines, he planned to help them.

Sequence

Complete the organizer with the correct words.





What kinds of clothes did Americans wear in the 1800s?

Textile Mills and American Fashion



Tr.04

After the first American textile mill was made, the textile industry grew rapidly. Soon, there were textile mills all over the U.S.A. This caused many changes in American clothing.

² Before textile mills, most cloth was made by hand. Making cloth was very hard work. It also took a long time. At a textile mill, things were different. One machine could do the work of many people. The mill's machines made lots of cloth very quickly. They greatly increased production.

³ Clothes used to be very expensive before the increased production. There was not enough cloth to make a lot of clothes. Then, textile mills started making cloth faster.

Many more clothes could be made. Therefore, they became less expensive.







▲ American children wearing nicer and less expensive clothes

- With lower prices, everyone started wearing nicer clothes. Before, only wealthy people could buy nice clothes. However, textile mills changed this. Good clothes became cheap enough for common people to buy. They could start dressing like rich people. American fashion looked better than ever.
- Textile mills really helped the American textile industry. They also changed the way Americans dressed.

Americans wearing better clothes after textile mills

Complete the words. Then, read their definitions.

- r pidly
 in a very fast way
- 2 c se to make something happen
- 3 clooning clothes
- 4 gr tly
- incr se to make something become larger or greater in size, number, amount, etc.
- 6 pr d ction the act of making things
- prchow much people have to pay to buy something
- g c mm n not special
- ress



Find and circle the words that have the suffix "-ly" in paragraph 2.

READING Comprehension

Circle the correct answers.

Main Idea

- What is the main idea of the passage?
 - a. Wealthy people liked American clothing.
 - b. A lot of American people worked at textile mills.
 - c. American people started to wear nicer clothes.
 - d. A new way of making cloth changed American clothing.

Details

- 2 Which of the following is NOT true about American clothing before textile mills? Negative Fact
 - a. People made cloth by hand.
 - b. Making cloth was fast.

a. new American fashion

- c. The prices of clothes were high.
- d. Common people couldn't buy nice clothes.
- 3 What caused people to wear nicer clothes? Reason
 - b. lower clothing production
 - c. lower clothing prices d. making cloth by hand

- What does the word They in paragraph 5 refer to? Reference
 - a. Americans b. wealthy people
 - c. the textile industry d. textile mills

Logical Thinking: Writer's Purpose

- 5 Why does the writer mention common people in paragraph 4?
 - a, to describe how Americans became rich
 - b. to prove that most Americans could buy good clothes
 - c. to compare Americans' different fashions.
 - d. to show different kinds of people in the U.S.A.





Which fashion looks older?

READING Summary

Topic Sentences

Match the topic sentences with the correct paragraph numbers.

- a. Many more clothes could be made, so they became less expensive.
- b. Textile mills caused many changes in American clothing.
- c. The mill's machines greatly increased cloth production.
- d. With lower prices, everyone started wearing nicer clothes.







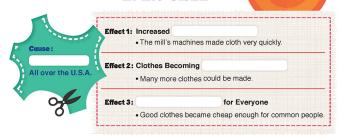


Cause and Effect

Complete the organizer with the correct words.

Effects of Textile Mills in the U.S.A.

- Nicer Clothes

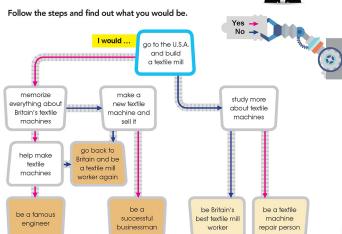


Link to Yourself

If I Were Samuel Slater...

I'm Samuel Slater. I am a textile mill worker in Britain. I have heard the U.S.A. wants to build textile mills. If you were me, what would you do?















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